

ねじの呼び*				メートル細目ねじの基準寸法			
1 欄	2 欄	3 欄	付属書	ピッチ	外径	有効径	谷の径
M1				0.2	1	0.87	0.783
	M1.1			0.2	1.1	0.97	0.883
M1.2				0.2	1.2	1.07	0.983
	M1.4			0.2	1.4	1.27	1.183
M1.6				0.2	1.6	1.47	1.383
			M1.7	-	-	-	-
	M1.8			0.2	1.8	1.67	1.583
M2				0.25	2	1.838	1.729
	M2.2			0.25	2.2	2.038	1.929
			M2.3	-	-	-	-
M2.5				0.35	2.5	2.273	2.121
			M2.6	-	-	-	-
M3				0.35	3	2.773	2.621
	M3.5			0.35	3.5	3.273	3.121
M4				0.5	4	3.675	3.459
	M4.5			0.5	4.5	4.175	3.959
M5				0.5	5	4.675	4.459
M6				0.75	6	5.513	5.188
		M7		0.75	7	6.513	6.188
M8		M9		1	8	7.35	6.917
				1	9	8.35	7.917
M10				1.25	10	9.188	8.647
		M11		1	11	10.35	9.917
M12				1.25	12	11.188	10.647
	M14			1.5	14	13.026	12.376
M16				1.5	16	15.026	14.376
	M18			1.5	18	17.026	16.376
M20				1.5	20	19.026	18.376
	M22			1.5	22	21.026	20.376
M24				2	24	22.701	21.835
	M27			2	27	25.701	24.835
M30				2	30	28.701	27.835
	M33			2	33	31.701	30.835
M36				3	36	34.051	32.752
	M39			3	39	37.051	35.752
M42				4	42	39.402	37.67
	M45			4	45	42.402	40.67
M48				4	48	45.402	43.67
	M52			4	52	49.402	47.67
M56				4	56	53.402	51.67
M64				4	60	57.402	55.67
	M60			4	64	61.402	59.67
	M68			4	68	65.402	63.67