

単位: mm

| ねじの呼び* | | | | メートル並目ねじの基準寸法 | | | |
|--------|------|-----|------|---------------|-----|--------|--------|
| 1 欄 | 2 欄 | 3 欄 | 付属書 | ピッチ | 外径 | 有効径 | 谷の径 |
| M1 | | | | 0.25 | 1 | 0.838 | 0.729 |
| | M1.1 | | | 0.25 | 1.1 | 0.938 | 0.829 |
| M1.2 | | | | 0.25 | 1.2 | 1.038 | 0.929 |
| | M1.4 | | | 0.3 | 1.4 | 1.205 | 1.075 |
| M1.6 | | | | 0.35 | 1.6 | 1.373 | 1.221 |
| | | | M1.7 | 0.35 | 1.8 | 1.473 | 1.321 |
| | M1.8 | | | 0.35 | 1.8 | 1.573 | 1.421 |
| M2 | | | | 0.4 | 2 | 1.74 | 1.567 |
| | M2.2 | | | 0.45 | 2.2 | 1.908 | 1.713 |
| | | | M2.3 | 0.4 | 2.3 | 2.04 | 1.867 |
| M2.5 | | | | 0.45 | 2.5 | 2.208 | 2.013 |
| | | | M2.6 | 0.45 | 2.6 | 2.308 | 2.113 |
| M3 | | | | 0.5 | 3 | 2.675 | 2.459 |
| | M3.5 | | | 0.6 | 3.5 | 3.11 | 2.85 |
| M4 | | | | 0.7 | 4 | 3.545 | 3.242 |
| | M4.5 | | | 0.75 | 4.5 | 4.013 | 3.688 |
| M5 | | | | 0.8 | 5 | 4.48 | 4.134 |
| M6 | | | | 1 | 6 | 5.35 | 4.917 |
| | | M7 | | 1 | 7 | 6.35 | 5.917 |
| M8 | | | | 1.25 | 8 | 7.188 | 6.647 |
| | | M9 | | 1.25 | 9 | 8.188 | 7.647 |
| M10 | | | | 1.5 | 10 | 9.026 | 8.376 |
| | | M11 | | 1.5 | 11 | 10.026 | 9.376 |
| M12 | | | | 1.75 | 12 | 10.863 | 10.106 |
| | M14 | | | 2 | 14 | 12.701 | 11.835 |
| M16 | | | | 2 | 16 | 14.701 | 13.835 |
| | M18 | | | 2.5 | 18 | 16.376 | 15.294 |
| M20 | | | | 2.5 | 20 | 18.376 | 17.294 |
| | M22 | | | 2.5 | 22 | 20.376 | 19.294 |
| M24 | | | | 3 | 24 | 22.051 | 20.752 |
| | M27 | | | 3 | 27 | 25.051 | 23.752 |
| M30 | | | | 3.5 | 30 | 27.727 | 26.211 |
| | M33 | | | 3.5 | 33 | 30.727 | 29.211 |
| M36 | | | | 4 | 36 | 33.402 | 31.67 |